



BUSINESS PROFILE 2024

LARGEST MANUFACTURER OF HDPE PIPES & FITTINGS IN D.R.CONGO

MANUFACTURING - SUPPLY - INSTALLATION - AFTER-SALES-SERVICE



South African Bureau of Standards





WWW.CONGOPIPINGSAS.COM





ABOUT US

- Founded in 2021, in Lubumbashi–DR Congo
- Industry–leading provider of full–service dewatering and bypass pumping solutions,
- Expertise in HDPE pipes and Liner installation
- All types of Plumbing solutions
- State-of-the art manufacturing facility in Lubumbsshi, D.R.Congo
- We are the Largest Producer of HDPE Pipes and Fittings in D.R.Congo

iping sas

One Stop Solution for Piping

We Provide Complte Turnkey Solution for HDPE Pipes Manufacturing, Supplies and installation

Our Factory in Lubumbashi, D.R.Congo













Installation Services







SOLUTIONS WE OFFER

O1 Construction Dewatering

O2 Mine Dewatering

O3 Sewer Bypass

O4 Creek Bypass

05 Water Filtration and Treatment

06 Industrial Pumping

08 Well Drilling

HDPE Supplies and installation 10



07 Storm Water and Flood Management

O9 Pumping Instrumentation and Monitoring

CONSTRUCTION DEWATERING

Engineering and Permitting

- Engineered Groundwater and Discharge Management Plans
- Dewatering related environmental impact assessments
- Aquifer Pumping Tests
- Hydrogeological Reports
- Discharge Water Quality Assessments and Discharge Permits
- Groundwater Taking and Dewatering Permits Dewatering-related



Project Management

- Complete turnkey engineering, implementation, operation, maintenance and monitoring
- Design build approach from initial subsurface and site investigations to engineered dewatering plan
- Dewatering consultation, specifications writing and budgetary analysis
- System optimization and value engineering
- Dedicated team on your project including Project Estimators, Engineers, Managers, Supervisors, and System Operating Technicians.
- Full coordination of and with all stakeholders including subcontractors and consultants,







Turn Key Contract Services

Sump Wells
Vacuum Wellpoint Dewatering Systems
Vacuum Eductor Well Systems
Deep Well Dewatering Systems
Sock Dewatering Systems
Passive Pressure Relief Systems

Equipment

Diesel, Electric, Hydraulic and Solar Pumps in a wide range of capacities
Unparalleled energy efficiency and reliability
Sound attenuated
High efficiency and oil-less vacuums (environmentally friendly)
Custom auger, rotary, and reverse circulation drill rigs for efficient well installation
Remote Telemetry and SCADA monitoring and alert systems
Full breadth of ancillary support heavy equipment,

MINE DEWATERING



Engineering and Permitting

- Engineered dewatering and pumping plans
- Dewatering-related environmental impact assessments
- Hydrogeological reports
- Pumping tests
- Discharge permits (municipal and natural environment)
- Water-taking permits
- Site Risk Assessment
- Flow and Infiltration Assessment
- Project Engineering Specifications



Equipment

- Diesel, electric, hydraulic portable pumping equipment
- Stainless steel pumps available for low/high pH fluids
- 3" to 24" diameter pumps standard in fleet
- High head pumps up-to 700 ft TDH
- Equipment monitoring, tracking and Scada platforms
- Dredging equipment up to 70% solids handling
- Temporary fire pumps
- Chemical flushing pumps
- HDPE Pipe Fusing services



- Documents

- Permits



Full Turn Key Rental/Sale Contract Services



Turn Key Contract Services

Review & Engineer Pumping Systems to meet Contract

• Solution offer for UG mines, Open pits, Deep wells, Tailing Pond Management, High Volume, and high pressure, HDPE fusing. • Custom Designed Pumping Systems • Full Turn Key Rental/Sale Contract Proposals

 Manage & Coordinate Subcontractors, Consultants, Engineers, Agencies, Owners, etc.

• Prepare & Submit all Engineering Plans & Obtain all Required

 Perform all Structural Modifications, Earthworks, Dewatering and storm Management as well as Bypass systems coordinate

24/7 Emergency Response

SEWER BYPASS

Sewer flow diversion is critical in many planned infrastructure work projects such as sewer relining, sewer pipe upgrades and pump station upgrades, as well as unplanned/emergency sewer works such as pipe breaks and blockage.

Due to the many challenges and risk associated with these systems, CPS offers engineered systems designed, supplied, and installed to meet local and governing regulatory bodies. With the most reliable and advanced fleet of specialized sewage bypass pumping equipment and application expertise, we can propose custom pumping solutions to overcome site-specific restrictions including:

- Assessment of actual flows including during rain events
- Establish peak and low flow rates for design
- Customize bypass plan to Sewer Line Depth/Pipe size and Slope
- Access Onsite Issues & Site Restrictions
- Install Alert, Monitoring, and Scada systems for system operations
- Perform all onsite System Operations and Maintenance SCADA.

SEWER BYPASS



Engineering and Permiting

- Site Risk Assessment
- Flow and Infiltration Assessment
- Average Low and Peak Flow Calculations
- Project Engineering Specifications
- Spill containment plans
- Sewer Plug requirements

Turnkey Contract Services

- Review and Engineer Systems to meet contract documentation
- Stamped drawings and engineering calculations
- Custom-designed pumping and filtration systems
- Full turnkey rental/sales contract proposals
- Manage and coordinate Subcontractors, Consultants, Engineers, Agencies, Owners, etc.
- Prepare & Submit all Engineering Plans & Obtain all Required Permits
- Perform all Structural Modifications, Earthworks, Marine Services (Divers),

Dewatering and storm Management as well as Bypass Systems



24/7 Emergency Response

- 24/7 On Call Response
- Emergency response and contingency planning
- Remote and On-site Pump Watch Operations

Equipment

- Diesel, Electric, Vertical Turbine and Hydraulic Portable Pumping Equipment
- 3" 36" Diameter Pumps standard in fleet
- Sewer & Wet Well Bypass Pumping Systems up to 60m (200 ft) deep
- Heavy Duty Pipe, Hose, Fittings, Valves and Multi–Discharge Line Manifolds
- HDPE Pipe and Fusing Services

CREEK BYPASS

CPS provides creek/river bypass pumping solutions to temporarily divert flows and maintain baseline flows in a natural watercourse when there is an in-water works project such as culvert replacement or upgrades.

CPS will manage the entire project from the design, permit application, and implementation, to operation, monitoring, and decommissioning with licensed personnel to ensure operations are in accordance with all regulations.

- ENVIRONMENTAL ASSESSMENTS
- STAMPED ENGINEERED SYSTEM DESIGN
- SPECIALIZED PUMPING EQUIPMENT & TURNKEY CONTRACT SERVICES

Engineering and Permiting

- Site and Environmental Risk Assessment
- Dry weather, wet weather and storm flow monitoring and assessment
- Permit studies and submittals

24/7 Emergency Response

• 24/7 On Call Response Emergency response and contingency planning Full Turnkey Solutions including construction and removal of temporary dams Remote and On-site Pump Watch Operations

CREEK BYPASS



Turnkey Contract Services

- Review and Engineer Bypass Pumping Systems to meet contract documentation
- Bypass Pumping system plans
- Custom-designed pumping and discharge water filtration systems
- Full Turnkey Rental/Sales contract proposals
- Manage and coordinate Subcontractors, Consultants, Engineers, Agencies, Owners, etc.
- Prepare & Submit all Engineering Plans & Obtain all Required Permits
- Perform all Structural Modifications, Earthworks, Marine Services, Dewatering & and Storm Water Management as well as Bypass Systems



- per pump
- equipment



Equipment

• Diesel, electric, hydraulic portable pumping equipment • 3" to 36" diameter pumps standard in fleet High flow axial pumps available for up to 100,000 US gpm

• Fish screen and fish protection devices Energy dissipation, erosion and settlement control

WATER FILTRATION & TREATMENT

We provide tested and robust treatment solutions to meet your discharge water quality requirements: we have a full fleet of innovative technology for filtration and treatment, and we provide deployment and continuous monitoring.



- Engineered filtration and treatment plans
- Operations and maintenance manuals
- Emergency spill response plans
- Baseline water quality testing
- Subsurface investigations,
- contaminant mapping
- Discharge permits (municipal and natural environment)
- Water Quality sampling and analyses

Equipment



Monitoring

- sampling
- operation

- Polymer mixing tanks
- Oil-water separators
- Air strippers
- Extraction equipment and wells
- Sediment filters including high-flow self-cleaning filters
- High and low-pressure carbon and specialty media vessels
- Various chemical and biological treatment and equipment
- Flocculants and coagulants.

• Dedicated expert operations and monitoring staff to ensure system proper system operation. • ECA monitoring adherence, influent and effluent water quality

and laboratory analysis • Mobile instantaneous water quality analysis equipment Remote monitoring instrumentation to monitor system

and water quality parameters Project start-up, operation, and close-out documentation

Tanks & tarped roll-off boxes up to 21,000 Gallons (80,000 L capacity)

• Micron filter canisters and sand media filters including automatic backwashing

WATER FILTRATION & TREATMENT

We provide tested and robust treatment solutions to meet your discharge water quality requirements: we have a full fleet of innovative technology for filtration and treatment, and we provide deployment and continuous monitoring.



Turnkey Contract Services

- Discharge filtration and treatment systems (initial pilot testing, short term for construction, and long term and permanent systems)
- Efficient engineered systems to manage filtration byproducts, sludges and waste
- Sampling and testing programs to maintain discharge water quality objectives throughout the life of the project
- Instantaneous remote monitoring instrumentation
- Specialized environmentally compliant filtration media
- Customizable mobile filtration and treatment units
- Groundwater remediation and contaminated sites
- Complete turnkey implementation and operation
- Dedicated team on your project including estimators, engineers, project managers and operations staff.
- Design build approach initial water quality testing and site contaminant evaluation to detailed design, permit acquisition, system installation, operation, and decommissioning
- Filtration consultation, system optimization, Value engineering, and budgetary analysis.,

24/7 Emergency Response

- 24/7 On Call Response
- Emergency response and contingency planning
- Remote and On-site Pump Watch Operations

INDUSTRIAL PUMPING

We have you covered from hazardous fluid transfer, pipeline repair, temporary pumping systems, or liquid transfer in a plant expansion project.

From engineered pumping design, and installation to 24/7 monitoring and on-site pump watch, our team of engineers are prepared to provide an engineered solution for your next project.

Industries we serve:

Manufacturing I Petrochemical Marine Construction Oil and Gas Exploration

Steel Mills

Power Plants

Mines and Quarries I

Engineering and Permiting

- Site and Environmental Risk Assessment
- Complete pumping system design and calculations
- Staff training and assistance
- Pump Exchange and Repair Programs

Industrial Cleaning

Equipment

- Diesel, electric, hydraulic portable pumping equipment
- 3" to 36" pumps
- High head pumps up-to 700 ft TDH
 Equipment monitoring and tracking platforms
- Dredging equipment up to 70% solids holding
- Temporary fire pumps
- Stainless steel pumps
- Chemical flushing pumps

INDUSTRIAL PUMPING



Turn-key Contract Services

- Review and Engineer Systems to meet contract documentation
- Stamped drawings and engineering calculations
- Custom-designed pumping and filtration systems
- Full turnkey rental/sales contract proposals
- Manage and coordinate Subcontractors, Consultants, Engineers, Agencies, Owners, etc.
- Prepare & Submit all Engineering Plans & Obtain all Required Permits
- Perform all Structural Modifications, Earthworks, Marine Services (Divers), Dewatering and storm Management as well as Bypass Systems

24/7 Emergency Response

• 24/7 On Call Response

Emergency response and contingency planning • Remote and On-site Pump Watch Operations

STORM WATER & FLOOD MANAGEMENT

Whether emergency or planned, CPS stormwater and flooding experts have specialized and tailored solutions to assist in minimizing the impact of unpredictable stormwater and flooding events, mitigate risks, and respond to occurrences in a timely, cost-effective manner.

Engineering and Permiting

- Flood Risk Assessment and mitigation planning
- Flood protection and control plan
- Provide planning support and advice to authorities to minimize flood impacts
- Flood Forecasting and notifications program



24/7 Emergency Response

- 24/7 On Call Response
- Emergency response and contingency planning
- Full Turnkey Solutions including construction and removal of a temporary dam
- Environmentally friendly portable pumping.
- Remote and On-site Pump Watch Operations

STORM WATER & FLOOD MANAGEMENT



Turn-key Contract Services

- Review and Engineer Flood Response Plans
- Floodplain modeling and monitoring streamflow
- Emergency response and contingency planning
- Full turnkey rental/sales contract proposals
- Condition Assessment, Water Quality Assessment and Monitoring, Flow Analysis
- Review of Regulatory Requirements
- Preparation & Mitigation Plans
- Design and Implement a Reliable System Based on Requirements
- Recommend and Supply the Right Equipment for the Job
- Provide a Specialized Support Team of Professionals

• and storm Management as well as Bypass Systems

- Maintenance Management Plan
- Manage and coordinate Subcontractors, Consultants, Engineers, Agencies, Owners, etc.
- Prepare & Submit all Engineering Plans & Obtain all Required Permits
- Perform all Structural Modifications, Earthworks, Marine Services (Divers), Dewatering,

Equipment

- Flood control infrastructure
- Diesel, electric, hydraulic portable pumping equipment
- 3" to 24" pumps
- High flow axial pumps up to 100,000 US gpm

PUMPING INSTRUMENTATION & MONITORING

REMOTE MONITORING OF PUMPING AND FILTRATION SYSTEM PARAMETERS IN REAL-TIME:

Allows us to maintain continual observation of our system status as well as operate efficiently and pro-actively react and troubleshoot any operational problems.

OUR MONITORING SYSTEMS ALLOW YOU TO MONITOR AND TRACK:

- Water & Wastewater Flow Rates
- Water Quality including Turbidity, TSS, pH, Temperature, DO, ORP, TDS, RDO, Barometric Pressure, Salinity, Conductivity, Ammonium, Nitrate, Chloride, Manganese, Iron, Lead, Gold, Zinc, Copper
- Pump Operations Including Engine Speed & Temperature,
- Vacuum & Pressure
- Fuel Level, Oil Pressure, Power
- Water Level
- Air Quality & Weather
- Geotechnical & More

Technology

- Customizable Flow Meter
- Area/Velocity Sensor
- Depth Sensor
- Insert Velocity
- Insert Electromagnetic
- Cloud-Based Dashboard to Access and Share Data
- Multiparameter Water Quality
- Water Level Logger
- Pressure and Vacuum Transmitters
- Rain Gauge
- Heavy Metal Analysis

ADVANTAGES OF HDPE PIPES

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Light Weight : Easy handling and speedy installation of pipes

Toughness & Flexural Strength : Due to excellent impact resistance , it can withstand various loads like earth movement, traffic loads etc. It can be safely used for low temperatures upto -40 degrees.

Telescoping pipes of several diameters is a clever option to lower trasport costs.

Chemical Resistance : Excellent resistance to most corrosive chemicals , acids and alakalies.

Joining pipes manually with simple tools

No need of special or heavy equipment to distribute pipes or system elements on site.















Our Manufacturing Facility In Lubumbashi, DR Congo



Line 1: High Efficiency Resin Drying Tower





Line 1: Extruder 315 mm up to 900mm



Line 2: Extruder 315 mm up to 630 mm





Line 2: Downstream Machine

Line 3: Extruder







Line 1: Quenching and Tractor Machine

Line 3 : Downstream Machine

Our Manufacturing Facility In Lubumbashi, DR Congo



Line 4 : Extruder & Downstream 20mm to 110 mm OD



Single Station Pipe Winder -2 75 mm_to 110 mm



Multi Angle Pipe Cutter







Multi Angle Fitting Welding Machine

Double Station Pipe Winder -1 20 mm to 63 mm Single Station Pipe Winder -3 110 mm to 180 mm





Arced Surface Cutter



Saddle Fusion Welding Machine



South African Bureau of Standards

QA & QC FACILITY (IS & EN Standards) TESTING LABORATORY















FULLY EQUIPPED TESTING LABORATORY

<u>List of Laboratory Equipment</u>

- **1.** Microscope : For checking carbon dispersion
- 2. Hot Plate : For preparing samples to be checked at microscope
- 3. Sample Cutter : Used for sample preparation
- 4. Tensile Tester : For checking tensile strength
- 5. Moisture Content Analyzer : To check moisture content
- 6. Melt Flow Index Tester : To check flow property of resin
- 7. Carbon Black Content Tester
- 8. Oxidation Induction Time Tester : To check oxidation induction time of resin
- 9. Density Tester : To check density of the resin



- Tensile test
- Ring Flexibility
- Creep Ratio
- Impact Test

Various Tests Conducted on Raw Materials

- 1. Melt Flow Rate /Indes (MFR) 2. Carbon Black Content (CBC) 3. Carbon Black Dispersion (CBD) 4. Compound Density 5. Oxidation Induction Time (OIT)



Quality Control Tests



Performance

- Water Tightness Test
- Internal Pressure test
- Longitudinal

Reversion Test

What makes HDPE pipes the ultimate for modern mining infrastructure?

Impact Resistance

It should be noted that it is possible to change the impact strength of certain plastic materials, however this usually comes at the expense of properties such as tensile strength, hardness or stiffness. This property is therefore effectively regulated (as with density and MFI) by most standards

Ultra Violet Resistance

HDPE pipes, when manufactured to SABS ISO 4427, contain 2.5% (by mass) of carbon black. This provides exceptional protection against the effects of ultra violet.

As with impact resistance, it is possible to improve the fire resistance of HDPE by the addition of various compounds. Again this comes at the expense of other properties. Fire resistance is measured by a limiting oxygen index (LOI).

It is expressed as a loss of volume in relation to the original wall thickness. Various research show that plastics possess superior abrasion resistance relative to other pipe materials. For example, in one investigation, HDPE pipes suffered wear to the extent of 4 mm after 1600 hours while the corresponding wear occurred in steel pipes after 800 hours.



Flammability

Abrasion Resistance



HDPE PIPES APPLICATIONS - MINING INDUSTRIES

- 1. Leach Lines
- 2. Coal Decant Systems
- 3. Mine Drainage
- 4. Coal Tailings
- 5. Slurry and Sludge Transport
- 6. De-watering
- 7. Dust Suppression
- 8. Sand Stowing
- 9. Material Handling Pneumatic Conveyance of Particulates
- 10. Fly-Ash Slurry and others







FIRE PROTECTION APPLICATION

ISO 4427

CONGO PIPING SAS manufactures approved PE pipes and fittings adhering to ISO 4427 standards with pressure rating SDR9 & SDR11. Our range of approved fittings includes elbows, TEEs, etc. Our fire fighting pipes are produced based on standards under stringent quality control. Our pipes & fittings are tested at each stage of production to comply with quality and standards.



USAGE

- Pressure Rating: PN16, PN20
- Available in 6m, 12m length, and rolls



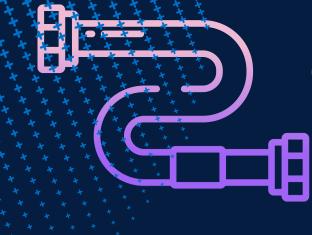




• Polyethylene (PE) pipes for fire fighting applications • Size Range: 50mm to 315mm

• Standard Dimensional Ratio: SDR11, SDR9





OUR PIPE INSTALLATION SERVICES Various Tools : • Electrofusion Processors • Clamps and Scraper Tools • Socket Fusion Cold Rings • Depth Gauges and Chamfer Tools

All following steps are rigorously followed-

- The alignment of the pipe
- Plaining of the surfaces of the pipe ends
- Cold matching of the HDPE pipes
- Cleaning of surfaces
- Heating of surfaces
- Fusion of surfaces
- Cooling of weld joint









OUR PRODUCTS & SERVICES MANUFACTURED IN LUBUMBASHI, D.R.CONGO

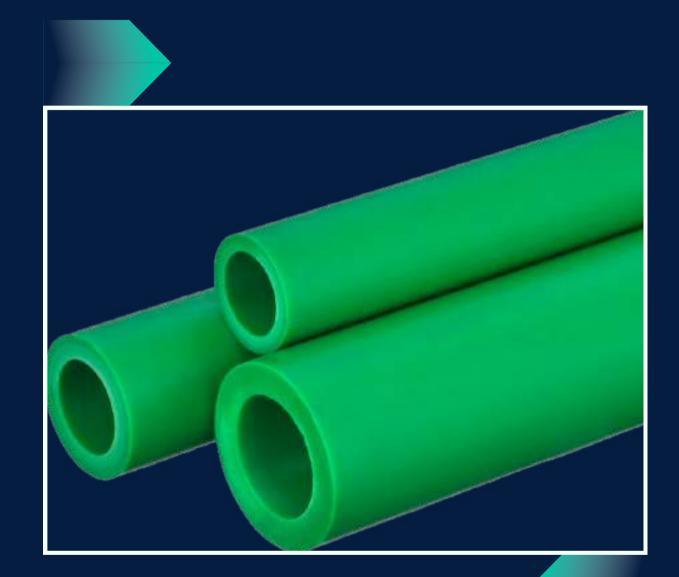




HDPE TELECOMMUNICATION PIPES

HDPE PRESSURE PIPES





PPR PIPES HOT & COLD WATER SUPPI









MOULDED HDPE FLANGES

HDPE BLIND FLANGES



MOULDED ELECTROFUSION HDPE FITTINGS





MOULDED STUBS









PRE FABRICATED FITTINGS















MOULDED FITTINGS RANGE

















SMOOTH INTERNAL WALL

PROPERTIES OF HDPE PIPES WHICH MAKE THEM USEFUL IN VARIOUS APPLICATIONS

OUR PIPES RANGE

SANS-4427-2 MATERIAL GRADE PE-100

Standard	Standard Dimension Ratio (SDR)			SI	DR 41	SD	R 33	SDF	R 26	SDF	21	SDF	R 17	SDR	13.6	SDR	11	SDF	39	SDF	7.4
Nominal	Nominal Pressure PE 100			1	PN 4	P	N 5	PN	N 6	PN	8	PN	10	PN	12.5	PN	16	PN	20	PN	25
Nom Size (mm)	MEAN OUTER DIAMETER MAXIMUM OUT OF ROUNDNESS (OVALITY)		WALL THICKNESS		WALL THICKNESS		WALL THICKNESS		WALL THICKNESS		WALL THICKNESS		WALL THICKNESS		WALL THICKNESS		WALL THICKNESS		WALL THICKNESS		
(mm)	MIN	MAX		MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
20	20	20,3	1,2													2,0	2,3	2,3	2,7	3,0	3,4
25	25	25,3	1,2											2,0	2,3	2,3	2,7	3,0	3,4	3,5	4,0
32	32	32,3	1,3									2,0	2,3	4,2	2,8	3,0	3,4	3,6	4,1	4,4	5,0
40	40	40,4	1,4							2,0	2,3	2,4	2,8	3,0	3,5	3,7	4,2	4,5	5,1	5,5	6,2
50	50	50,4	1,4					2,0	2,3	2,4	2,8	3,0	3,4	3,7	4,2	4,6	5,2	5,6	6,3	6,9	7,7
63	63	63,4	1,5					2,5	2,9	3,0	3,4	3,8	4,3	4,7	5,3	5,8	6,5	7,1	8,0	8,6	9,6
75	75	75,5	1,6					2,9	3,3	3,8	4,1	4,5	5,1	5,6	6,3	6,8	7,6	8,4	9,4	10,3	11,5
90	90	90,6	1,8					3,5	4,0	4.3	4,9	5,4	6,1	6,7	7,5	8,2	9,2	10,1	11.3	12,3	13,7
110	110	110,7	2,2					4,2	4.8	5,3	6,0	6,6	7,4	8,1	9,1	10,0	11,1	12,3	13,7	15,1	16,8
125	125	125,8	2,5					4,8	5,4	6,0	6,7	7,4	8,3	9,2	10,3	11,4	12,7	14,0	15,6	17,1	19,0
140	140	140,9	2,8					5,4	6,1	6,7	7,5	8,3	9,3	10,3	11,5	12,7	14,1	15,7	17,9	19,2	21,3
160	160	161,0	3,2					6,2	7,0	7,7	8,6	9,5	10,6	11,8	13,1	14,6	16,2	17,9	19,8	21,9	24,2
180	180	181,1	3,6					6,9	7,7	8,6	9,6	10,7	11,9	13,3	14,8	16,4	18,2	20,1	22,3	24,6	27,2
200	200	201,2	4					7,7	8.6	9,6	10,7	11,9	13,2	14,7	16,3	18,2	20,2	22,4	24,8	27,4	30,3
225	225	226,4	4,5					8,6	9,6	10,8	12,0	13,4	14,9	16,6	18,4	20,5	22,7	25,2	27,9	30,8	34,0
250	250	251,5	5,0					9,8	10,7	11,9	13,2	14,8	16,4	18,4	20,4	22,7	25,1	27,9	30,8	34,2	37,8
280	280	281,7	9,8					10,7	11,9	13,4	14,9	16,6	18,4	20,6	22,8	25,4	28,1	31,3	34,6	38,3	42,3
315	315	316,9	11,1	7,7	8,6	9,7	10,8	12,1	13,5	15,0	16,6	18,7	20,7	23,2	25,7	28,6	31,6	35,2	38,9	43,1	47,6
355	355	357,2	12,5	8,7	9,7	10,6	12,1	13,6	15,1	16,9	18,7	21,1	23,4	26,1	28,9	32,2	35,6	39,7	43,8	48,5	53,5
400	400	404,4	14	9,8	10,9	12,3	13,7	15,3	17,0	19,1	21,2	23,7	26,2	29,4	32,5	36,3	40,1	44,7	49,3	54,7	60,3
450	450	452,7	15,6	11,0	12,2	13,8	15,3	17,2	19,1	21,5	23,8	26,7	29,5	33,1	36,6	40,9	45,1	50,3	55,5	61,5	67,8
500	500	503,0	17.5	12,3	13,7	15,3	17,0	19,1	21,2	23,9	26,4	29,7	32,8	36,8	40,6	45,4	50,1	55,8	61,5	-	
560	560	563,4	19,6	13,7	15,2	17,2	19,1	21,4	23,7	26,7	29,5	33,2	36,7	41,2	45,5	50,8	56,0	62,5	68,9		
630	630	633,8	22,1	15,4	17,1	19,3	21,4	24,1	26,7	30,0	33,1	37,4	41,3	46,3	51,1	57,2	63,1	70,3	77.5		
710	710	716,4		17,4	19,3	21,8	24,1	27,2	30,1	33,9	37,4	42,1	46,5	52,2	57,6	64,5	71,1	79,3	87,4		
800	800	807,2		19,6	21,7	24,5	27,1	30,6	33,8	38,1	42,1	47,4	52,3	58,8	64,8	72,6	80,0	89,3	98,4		
900	900	908,1		22,0	24,3	27,6	30,5	34,4	38,3	42,9	47,3	53,3	58,8	66,2	73,0	81,7	90,0				



PE SADDLE FITTINGS CONFIGARATION

MAIN PIPES AND BRANCH PIPES

ISO 4427, AS / NZS 4130, DIN 8074, GB /T13663 - 2000

Branch pipe Main pipe	315	280	250	225	200	180	160	140	125	110	90	75	63	50
630	Θ	Θ	Θ	Θ	Θ	Θ	Θ	0	Θ	\odot	o	Θ	\odot	Θ
560		0	0	0	0	0	0	0	0	0	0	0	0	0
500			0	0	o	0	0	0	0	0	0	0	0	0
450			0	0	o	o	0	o	0	\odot	0	0	0	0
400					0	0	0	0	0	0	0	0	0	0
355						0	0	0	0	0	0	0	0	0
315							0	0	0	0	0	0	0	0
280								0	0	\odot	0	0	0	0
250									Θ	o	0	0	0	0
225									0	o	0	0	0	0
200										\odot	0	0	0	0
180											\odot	0	0	0
160												o	0	0
Groups Qty	1	2	4	4	5	6	7	8	10	п	12	13	13	13

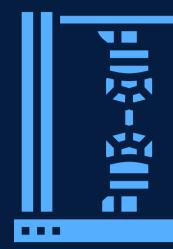
Note: Branch Pipe size $\leq 1/2$ of Main Pipe Size

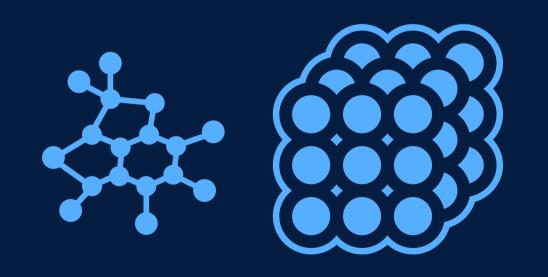




MECHANICAL PROPERTIES OF HDPE PIPES

Physical Propeties	Test Mode	Values	Unit
Shore D. Hardness	ISO 868	61	
Tensile @ Yield	ISO 527	26	Мра
Ultimate Tensil	ISO 527	35	MPa
Ultimate Elongation	ISO 527	>600	%
Elastic Modules	ISO 527	900	Мра
Flexural Stress [3.5% Deflection]	ISO 178	19	Mpa
Thermal Stability 210° C	ISO 10838	>60	min
Carbon Black Content	ASTM D 160	>2	%





PROPETIES	REQUIREMENT	TEST METHOD	UNIT
Density	≥0.930	ISO 1183-2	GM/CC
Melt flow Rate	0.20 - 1.10	ISO 1133	GM/10MIN
Carbon Black Content	2 - 2.5	ISO 6964	%
Oxydation induction time	≥ 20	ISO 11357-6	MIN





PROPERTIES OF PE COMPOUND

OUR CERTIFICATIONS



CERTIFICATE

This is to certify that the Occupational Health & Safety Management System of

CONGO PIPING SAS

794, Av. DEVIATION DE LIKASI, C/Annexe, V/Lubumbashi,

P/Katanga, D. R. Congo.

has been found to comply with

ISO 45001:2018

This certificate is applicable to the following scope:

Manufacturing, Installation, Commissioning, Erection and Supply of HOPE, PVC, uPVC, cPVC Pipes and fittings thereof

Certificate No :: 1-05C202205011

1	Date of Initial Registration	23 May 2022
Ì	1" Surveillance Audit done on	24 April 2023
1	2" Surveilance Audit on/before	23 April 2024
1	Certificate Expiry	22 May 2024
1	Recertification Due	22 May 2025

"The accept is an per UAF Code 14



Authorized Signatory BQC ASSESSMENT PRIVATE LIMITED Nature when Supervisions, 2 multi adrephysical areas. | Pa.: +1: Million 2018

BOC Assessment PM, LM, is accredited by International Accreditation Derivate (AE), Under Dates of America inter MSCR Number 124. Accessibility of default are available with (A), (international Accreditation Service Jrc, USA, at work incontine any The selects is the particular can be unified at were beyond, sure or Brough latte



CERTIFICATE

This is to certify that the Environmental Management System of

CONGO PIPING SAS

794, Av. DEVIATION DE LIKASI, C/Annexe, V/Lubumbashi,

P/Katanga, D. R. Congo.

has been found to comply with

ISO 14001:2015

This certificate is applicable to the following scope:

Manufacturing, Installation, Commissioning, Erection and Supply of HOPE, PVC, uPVC, cPVC Pipes and fittings thereof

Certificate No # FESC202205014

Date of Initial Registration	23 May 2022
1" Surveillance Audit done on	24 April 2023
2" Surveillance Audit on/before	23 April 2024
Certificate Expiry	22 May 2024
Recertification Due	22 May 2025

"The accept is an per 14 Code 54







Authorized Signatory BQC ASSESSMENT PRIVATE LIMITED





CERTIFICATE

This is to certify that the **Quality Management System of**

CONGO PIPING SAS

794, Av. DEVIATION DE LIKASI, C/Annexe, V/Lubumbashi,

P/Katanga, D. R. Congo.

has been found to comply with

ISO 9001:2015

This certificate is applicable to the following scope:

Manufacturing, Installation, Commissioning, Erection and Supply of HOPE, PVC, uPVC, cPVC Pipes and fittings thereof

Certificate No :: 1-QSC202205044

Date of Initial Registration	23 May 2022
1" Surveillance Audit done on	24 April 2023
2" Surveillance Audit on/before	23 April 2024
Certificate Expiry	22 May 2024
Recertification Due	22 May 2025

"The scope is as per W Cude 14



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OUR CERTIFICATIONS

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Permit to Apply Certification Mark

Support to the provisions of the Sherdwelle Aut, 2008 plus & of 2005; the relevant imputations made thermorelies and the party ordulard in the under manipred schedules, this pend authorizes

CONGO PIPING SAS Co Reg. CD/LSH/RCCM/21-B-00801 KATANGA, DR OF CONGO

to apply the certification mark



in respect of the mark specification

SANS 4427-2:2008 TO: PLASTICS PIPING SYSTEMS - POLYETHYLENE (PE) PIPES AND FITTINGS FOR WATER SUPPLY -PART 2: PIPES

You seems, as holive the actualizes 1 to 3 which form an integral part thereof.

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POLITIQUE EN MATIÈRE DE SANTÉ, DE SÉCURITÉ ET D'ENVIRONNEMENT

Congo Piping croient fermement que la santé et la sécurité de tous les employés et l'environnement sont d'une importance primordiale. Il estime également que le HSE est aussi important que la qualité, la production et la maintenance.

Les objectifs liés au HSE doivent être atteints par:

- Se conformer à toutes les règles et réglementations HSE applicables.
- Fournir un lieu de travail súr pour assurer ZÉRO préjudice à tous les employés et visiteurs.
- Fournir des dispositifs de protection adéquats pour les employés et les machines.
- Évaluer les risques sur une base régulière et les atténuer.
- Donner de l'éducation et de la formation sur les questions de sécurité industrielle, de santé et d'environnement à tous les employés, entrepreneurs et leurs employés.
- Assurer l'amélioration continue du système et des processus liés à la santé, à la sécurité et à l'environnement.
- Développer et mettre en œuvre des systèmes durables de gestion de la santé et de l'environnement.
- Respect de l'obligation de conformité et de l'exigence des parties intéressées.

MANOJ S. PATE DIRECTOR

DATE: 14-03-2023

LUBUMBASHI





QUALITY POLICY STATEMENT

It is the aim of Congo Piping SAS to develop its business activities to be seen as a leader in the construction industry in terms of production, guality, job satisfaction and profitability. To achieve this, we need to develop the full potential of our staff, at all levels, by creating an environment in which each person is motivated towards these goals whilst meeting our Client's expectations in order to provide and sustain Client satisfaction. These objectives will be achieved by placing particular emphasis on:

- Ensuring there is a high level of awareness of the Company's systems, at all levels
- Continually improving the Company's administration and construction management processes
- Meeting, and where appropriate, improving the requirements of the specification
- Achieving construction programmes and budgets

The Company shall implement a Management System that actively involves the participation and co-operation of all its employees and defines the structure, responsibilities and procedures to be implemented. It is the responsibility of all staff charged with a managerial role to implement the Management System into their working methods, and to ensure an ongoing review is undertaken to maintain its effectiveness. This will enable the Management System to reflect current custom and practice and remain proactive in its application.

A set of "Performance Measures" shall be derived and implemented by the Company's Directors. These measures shall be an active component of the Company's reporting process in order to determine the ongoing performance of the business.

Congo Piping SAS strives to continually improve its operations and it is our fundamental belief that the quality system will not only increase Client satisfaction

But will also enhance the Company's long-term productivity and competitiveness in the marketplace, therefore sustaining the Congo Piping SAS reputation for quality construction.

Mr. Manoj Patil Msk gili

(Director)

Lubumbashi

Date:









Contact Us

Manufacturing plant and office : 794, Deviation Route Likasi, Lubumbashi, D.R.Congo

Enquiries: info@congopiping.com +243 900458347, +243 991007250, +243 999977486



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